

SPRINGFIELD ARMORY®

SAINT®

OPERATION & SAFETY MANUAL

IMPORTANT SAFETY INFORMATION INSIDE

Read this manual before handling this firearm. Keep this manual with your firearm and review it before each use.

Do not allow others to handle or fire your firearm until they have read this manual.

Transfer this manual with the firearm upon ownership change.

THIS MANUAL IS FOR SAINT® FIREARMS ONLY.

Be a responsible firearm owner. Use it safely, store it securely, and always transfer a firearm responsibly and legally.

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If you have any questions concerning information in this manual, call Springfield's Consumer Safety Department at: (309) 944-5631 for assistance.

BEFORE LOADING AND FIRING THIS FIREARM, READ AND UNDERSTAND THE INFORMATION IN THIS MANUAL.

This is an auto loading firearm. It is immediately loaded and ready to fire again after each shot until all cartridges loaded in magazine have been fired. The firearm is able to fire both with and without the magazine in place. **REMOVING THE MAGAZINE DOES NOT UNLOAD THE FIREARM NOR DOES IT ENGAGE A SAFETY. THE FIREARM IS NOT UNLOADED UNTIL THE MAGAZINE IS REMOVED AND THE CHAMBER IS EMPTY.**

ABOUT YOUR OWNER'S MANUAL

This is an instruction booklet on how to operate this firearm with some basic safe handling rules. It does not attempt to provide information about using a firearm to defend yourself, how to hunt, or for competitive or target shooting. It is important to receive training from a competent firearms instructor prior to engaging in any of these activities. The National Rifle Association, your local or state authorities, or your firearm dealer may provide information regarding available instructors or training courses. If you have a license to carry concealed, never do so without prior instruction from a certified instructor. Using a firearm for self defense is a complex subject with dangers and risks for which you must be properly trained. Every safety rule has a reason behind it - read the rules carefully and understand why each is important for safety.

It is recommended that every person receive instructions from a competent firearms instructor before handling this or any other firearm.

Know and obey all firearms laws and regulations, which may vary from city to city and state to state. Do not give a firearm to someone who is not allowed to own a firearm or who may use it for a criminal purpose.

 **WARNING** Altering your SAINT® firearm in any way could violate local, state or federal laws/regulations.

Used firearms

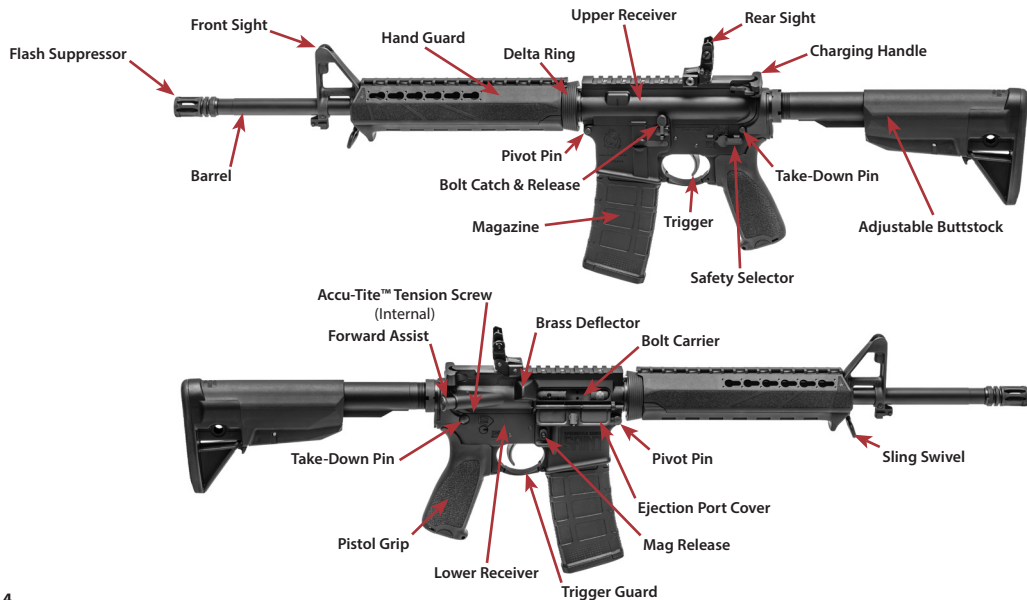
If you purchased this firearm as a used firearm, have it inspected and tested by a competent gunsmith before you use it. Guns are sometimes altered and may require repair before they can be used safely.

Store firearms safely in the home

Store firearms unloaded, locked and in a secure place. Obey firearm storage laws. Store firearms and ammunition separately. Because your children may be in other homes where firearms are stored, you should show them what to do if they see or find a firearm by showing them the Eddie Eagle video available from the NRA by calling (703) 267-1000.

OBEY ALL FIREARMS LAWS WHEN BUYING AND SELLING FIREARMS. NEVER BUY A GUN INTENDING TO TRANSFER IT TO SOMEONE WHO IS PROHIBITED FROM OWNING FIREARMS. NEVER EVER BE A "STRAW PURCHASER."

KNOW YOUR FIREARM



KNOW YOUR FIREARM



SAINT PISTOL

Your SAINT® Pistol operates in the same manner as the SAINT rifles. It's designed to be fired as a pistol and is configured with the SB Tactical Stabilizing Brace that makes one handed firing more accurate and stable. The components are the same or similar to the rifle although some are considerably shorter, such as the barrel and handguard. **BE EXTREMELY AWARE OF THE MUZZLE.**



The **SAINT®** firearm, like all firearms, is a dangerous firearm if not handled properly. Never cover the muzzle with any part of your body.

STABILIZING BRACE

The SB Tactical SBX-K stabilizing brace attached to the SAINT® Pistol is designed to be used by inserting the hand through the brace, taking hold of the pistol grip and adjusting the Velcro strap for a stable, comfortable fit around the forearm (See Fig.1 & 2). The arm may then be extended to fire the pistol in the normal manner.

The Bureau of Alcohol, Tobacco, Firearms and Explosives (ATF) classifies braces such as the SB Tactical SBX-K pistol stabilizing brace as legal accessories to assist users in stabilizing a handgun while shooting with a single hand. The device is not considered a shoulder stock and therefore may be attached to a handgun as described by the manufacturer without being subject to the National Firearms Act.

WARNING: Do not alter the stabilizing brace. ATF advises that the firearm would be redesigned as a rifle with a barrel under 16" under the NFA by:

- Configuring the brace so as to permanently affix it to the end of a buffer tube (thereby creating a length that has no other purpose than to facilitate its use as a stock),
- Removing the arm-strap, or
- Otherwise undermining its ability to be used as a brace, and then shooting the firearm from the shoulder.

– ATF to SB Tactical, March 21, 2017.



Fig. 1

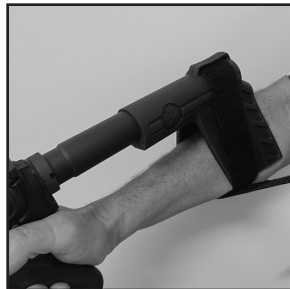


Fig. 2

COLLAPSIBLE STOCK ADJUSTMENT

Your SAINT® rifle may be equipped with an adjustable buttstock. If so, follow the procedure below to adjust the stock to one of six positions.

1. Remove magazine and unload firearm (See Page 21). Rotate the safety selector to the “SAFE” position (see page 14).

NOTE: On SAINT® models with GI trigger system, the safety selector can only be rotated when hammer is cocked.

2. **POINT GUN IN SAFE DIRECTION WHILE KEEPING FINGER OFF THE TRIGGER.**
3. Depress the latch lever (Figure 7) and slide the stock to the desired length, then ensure the latch is engaged by moving the stock back and forth.

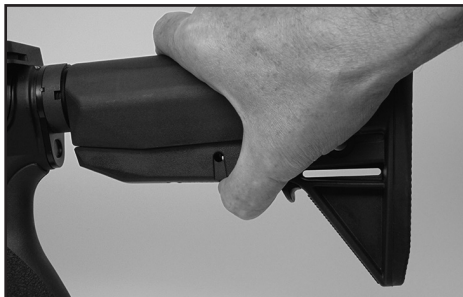


Figure 7 (Collapsed)



Figure 7 (Fully Extended)

SAFETY RULES

READ AND UNDERSTAND THESE SAFETY RULES

Be A Safe Shooter.

ACCIDENT (ak´si dent) N. 1. An unintentional or unexpected happening that is undesirable or unfortunate, especially one resulting in injury, damage, harm or loss.

Don't be the cause of an accident.

A responsible firearm owner is safety minded and always handles firearms in a safe manner by following the basic rules of safe shooting and by using common sense in the handling of a firearm.

Store firearms unloaded, locked, and in a secure place. Keep keys for locks separate from lock and in a secure place away from children. Keep firearms out of reach of children. You are responsible for children's safety.

Be A Responsible Gun Owner.

- **Treat all firearms as if they are loaded at all times.**
- Never point a firearm at any person or thing you do not intend to shoot.
- Keep your finger off the trigger until you are on target and have made the DECISION to fire.

- Be sure you have positively identified your target.
- **ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.**
- **Do not drop your firearm.** Make sure you maintain control of your firearm at all times. **If it falls, it may fire.** If you do drop it, unload it and examine it to be sure it works correctly. Do not attempt to fire it again until you have completed this safety check.
- Never put your hand over the muzzle of the firearm.
- Keep your finger(s) off the trigger and out of the trigger guard until you are actually aiming at your target, and made the decision to fire.
- Under no circumstances should the owner/purchaser of this firearm allow it to come into possession of or be handled by small children or a mentally handicapped individual.
- **DO NOT COVER THE EJECTION PORT WITH YOUR HANDS WHEN LOADING/UNLOADING YOUR FIREARM.**

TREAT EVERY GUN AS IF IT IS LOADED ... ALL THE TIME.

BE A RESPONSIBLE FIREARM OWNER!

- Never rely on a firearm's "safety features" to protect you from unsafe firearm handling. A safety is only a mechanical device, not a substitute for common sense.
- Keep your finger off the trigger until you are on target and have made the DECISION to fire.
- Be sure of your target and backstop before you shoot. Ask yourself what your bullet will hit if it misses or goes through the target.
- Before shooting, be sure the barrel is clear of obstructions, including excessive oil and grease.
- Do not let water, snow, mud or other materials enter the barrel.
- Do not pull a firearm toward you by the muzzle.
- Always hold your firearm so you control the direction of its muzzle in case you fall or stumble.
- **ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.**
- If anything does get into the barrel, remove cartridges, and clean bore immediately before attempting to shoot. Obstructed barrels can burst and injure you and/or bystanders.
- Maintain possession of your firearm at all times when you are on the firing range or during target practice.
DO NOT ALLOW OTHERS TO HANDLE YOUR FIREARM UNLESS THAT PERSON IS BEING INSTRUCTED OR TRAINED.



The **SAINT**® firearm, like all firearms, is a dangerous firearm if not handled properly.

BE A SAFE FIREARM OWNER!

- **ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.**
- Firearms and alcohol or drugs do not mix. Do not take them before or during shooting activities. Your vision, coordination and judgment could be impaired, making firearm handling unsafe.
- When taking medication, seek a doctor's advice to be sure you can operate and handle your firearm safely.
- Receive training from a competent firearms instructor before using any firearm.
- Before attempting to shoot, practice operations by using snap caps (dummy rounds). Become familiar with the safety features, trigger control, and handling of the firearm.
- Make sure you maintain control of your firearm at all times.
- **Always keep and carry your firearm with an empty chamber until you intend to shoot, so your firearm cannot be fired unintentionally.**
- Firearms should be unloaded when not in use. This means both the chamber and magazine are empty.
- When transferring a firearm by hand, always open the action and check to assure that it is unloaded prior to handing it over to someone.
- Never take anyone's word that a firearm is unloaded. When receiving a firearm, always open the action and check that it is unloaded.

BE A SAFE FIREARM OWNER!

- **Do not try to change your firearm's trigger pull, because alterations of trigger pull usually affect the fit of critical parts and might cause accidental firing.**
- Never use a firearm that jams or fails to function properly. Should this occur, return it to Springfield, Inc. for warranty/repair.
- If your shot sounds weak or underpowered, it could mean a bullet is in the chamber/bore. The gun should be immediately unloaded and the chamber/bore checked for obstructions before refiring.
- **DO NOT "HORSEPLAY"** with a firearm. Your firearm cannot think ...but you can. Firearm safety depends on you.

IMPORTANT WARNING

There is no safe way to discharge a firearm in a home or apartment. Bullets will go through walls, floors, furniture, and appliances and still cause serious injury or death to persons in the house, next-door, or outside. Accidental discharges indoors ALWAYS result in property damage or personal injury.



WARNING: When you squeeze the trigger, you must expect the firearm to fire. You must take full responsibility for firing it. Your care can avoid accidental discharge and thereby avoid accidental injury and death.

READ THESE RULES!

- Load firearm only when on range preparing to fire. Unload it before leaving range.
- **Treat every firearm as if it is loaded ... all the time!**
- Load and unload with the firearm muzzle pointed in a safe direction.
- Be certain firearm is unloaded before cleaning.
- Completely unload your firearm before storing, travelling, standing it against an object, laying it down, entering a house, car, truck, boat, RV/camper, building, or handing it to someone.
- **Never leave a loaded firearm unattended.**
- Tragedy may result if a child finds your firearm and plays with it. Keep every firearm secure. Children do not understand firearms can kill.
- Store firearms and ammunition separately. Both should be placed beyond children's reach.
- Obey all laws regarding the storage and security of firearms in the home.
- Know and obey the laws regarding the transportation and carrying of firearms.
- **Old or reloaded ammunition may cause damage to the firearm and/or injure you or others. Use only clean, dry, original, high-quality, commercially manufactured ammunition. Using reloaded ammunition may void the warranty.**
- **ALWAYS REMEMBER, REMOVING THE MAGAZINE DOES NOT UNLOAD THE RIFLE NOR DOES IT ENGAGE A SAFETY.**
- **ALWAYS REMEMBER, THE FIREARM IS NOT UNLOADED UNTIL THE MAGAZINE IS REMOVED AND THE CHAMBER IS EMPTY.**
- **ALWAYS REMEMBER, THIS FIREARM IS ABLE TO FIRE WITH OR WITHOUT THE MAGAZINE IN PLACE.**

TREAT EVERY FIREARM AS IF IT IS LOADED ... ALL THE TIME!

- Many ammunition identifications sound similar. Make sure you use the right caliber/size ammunition in your firearm.
- If firearm fails to fire when the trigger is pulled, keep it pointed at the target for at least 30 seconds. Remove the magazine before opening the action. Remove the cartridge from the chamber. Sometimes slow primer ignition will cause a “hang fire” and the cartridge will go off after a short pause.
- When group firing, always appoint someone to maintain safety control. Obey his/her commands immediately and completely.
- While shooter is loading, firing, and unloading, spectators need to remain behind shooter.
- **Always wear protective glasses when shooting.**
- **Always wear hearing protection when shooting.**
- Never shoot at hard flat surfaces or water; bullets will ricochet unpredictably.
- **Do not alter or modify your firearm.**
- Have your firearm serviced regularly by a qualified gunsmith.
- Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm, cancer and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after firing your firearm, after cleaning your firearm, or whenever you have handled ammunition.
- Always use quality ammunition.
- **ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.**



Safety and instruction manuals are available from Springfield, Inc.



Always wear eye and ear protection when using any firearm.

SAFETY DEVICE

The SAINT® rifle is equipped with a safety selector located just above and to the rear of the trigger. Any time the firearm is loaded the safety selector should be moved to the “SAFE” position (Figure 14-1). To fire simply rotate the safety selector to the “FIRE” position (Figure 14-2). Return to the “SAFE” position after firing.

NOTE: On SAINT® models with GI trigger system, the safety selector can only be rotated when hammer is cocked.



Figure 14-1



Figure 14-2

DETERMINE FIREARM IS UNLOADED/SAFE

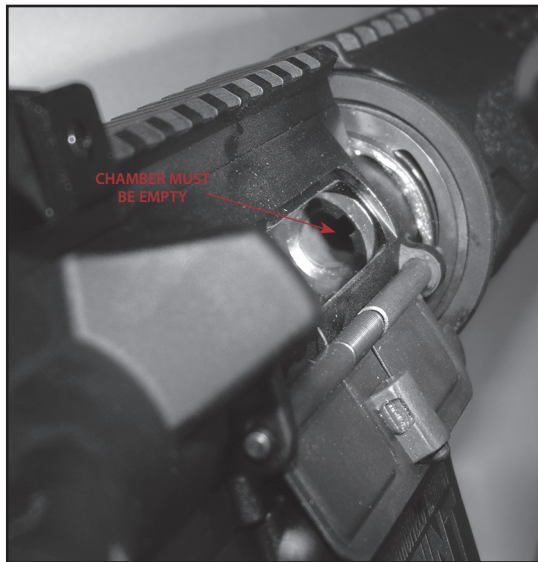
Always make sure firearm is unloaded before handling.

1. **POINT FIREARM IN SAFE DIRECTION WHILE KEEPING YOUR FINGER OFF OF THE TRIGGER.**
2. Press magazine release button to remove magazine.
3. With finger off trigger fully retract charging handle.
4. From above right and rear, carefully inspect chamber to make sure it is empty.
5. Slowly lower charging handle.

When chamber is empty, rotate the safety selector to "SAFE" (see page 14) and close the ejection port cover.



Caution: Do not cover the ejection port with your hand when firing your rifle.



Firearm is not empty or unloaded until the magazine is removed and the chamber is empty. To properly clear a firearm, remove the magazine, then pull charging handle back and check the chamber.

AMMUNITION

SAINT® firearms are offered in several caliber options. Locate the cartridge designation, for caliber, marked on the firearm's barrel. This information indicates the correct ammunition that must be used in your firearm (FIGURE 16-1). May be visible under handguard on some models (FIGURE 16-2).

SAINT firearms are direct impingement gas operated firearms and as such rely on the amount of pressure of the gassed developed when the cartridge is fired.

SAINT firearms chambered in .300AAC Blackout are designed to operate with both subsonic and supersonic ammunition under the proper conditions:

Supersonic ammunition will operate equally well when fired with or without a sound suppressor. Most subsonic ammunition is designed to be fired suppressed and may not function reliably in semi-auto firearms without a sound suppressor.

The SAINT is designed to reliably function with subsonic ammunition when a sound suppressor is attached. Firing subsonic ammunition without a sound suppressor may not reliably function in the SAINT.

NOTE: If your SAINT® rifle/pistol is chambered in 5.56 NATO, it will fire both 5.56 NATO and .223 Remington ammunition.

You are responsible for selecting ammunition that meets industry standards and is appropriate in type and caliber for this firearm (See Page 12).

Never mix ammunition.



Warning! Never use ammunition not specifically designated for use in your firearm. Failure to use the correct type or caliber of ammunition may cause the firearm to jam, or fail to fire, or may generate excessive pressure which can damage or even rupture your firearm, causing personal injury or death to the shooter or bystanders.



Warning! Always inspect your ammunition before using it. Never use dirty, corroded or damaged ammunition. A burst cartridge may result, causing damage to the firearm and personal injury or death to the shooter or bystanders.



Warning! In some cases, a round of ammunition not specified on your firearm and not listed as alternate ammunition in this manual, may fit into the chamber. Firing this ammunition may cause a rupture resulting in damage to the firearm and personal injury or death to the shooter or bystanders. For more information regarding usage of caliber combination, refer to: www.SAAMI.org

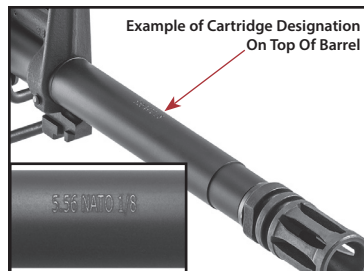


Figure 16-1

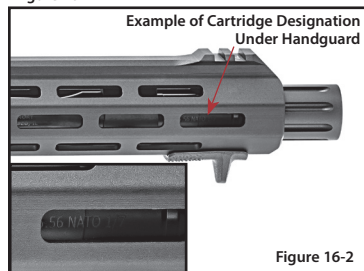


Figure 16-2

AMMUNITION

A firearm and ammunition are a system and must work together. There are different types of ammunition for different types of firearms. Your firearm has been designed for ammunition of a specific type and a specific gauge or caliber. It is important to select the proper ammunition for your firearm.

Different combinations of bullet velocity, bullet weight and firearm weight can have major impact on felt recoil; high felt recoil can be uncomfortable to some shooters.

CAUTION: Use of ammunition manufactured with corrosive primers in this firearm is not recommended and will cause oxidation to develop on any metal parts of the firearm. To prevent such oxidation, the residue from corrosive primers must be completely removed from all metal parts after each time ammunition with corrosive primers is used in this firearm. Conventional oil or solvent-based firearm cleaners WILL NOT dissolve the residue from corrosive

primers. Residue from corrosive primers **MUST** be completely dissolved with a water-based cleaner. After the corrosive residue has been completely dissolved from all metal parts, remove any excess water-based cleaner from the firearm. Finally, lubricate the firearm as instructed in the Safety and Instruction Manual. Failure to follow these instructions will cause damage to the firearm and may affect the ability of the firearm to function properly.

Check with the ammunition manufacturer or a qualified gunsmith if you are unsure whether the particular ammunition you plan to use in this firearm has been manufactured with corrosive primers. If in doubt, follow all the instructions above to prevent oxidation caused by ammunition manufactured with corrosive primers.

Ammunition manufactured by SAAMI member companies does not have corrosive primers.

LOADING/PREPARING TO FIRE



Always wear eye and ear protection when using any firearm.

1. Place the **EMPTY** magazine in the magazine well, located in bottom of firearm. Make sure the magazine is **EMPTY** or you will inadvertently load the firearm. Push firmly enough on bottom of magazine to make sure it is properly seated. A distinctive “click” will confirm the magazine has been properly inserted. Pull the charging handle completely to the rear until the bolt carrier locks back. Return the charging handle to the latched position and rotate the safety selector to “SAFE” (see page 14).

2. Depress magazine release and remove magazine (Figure 18-1).

NOTE: Alternative method without using an empty magazine. Depress lower position of bolt stop while retracting charging handle to lock bolt carrier to the rear.

3. Ensure that you are using the proper caliber ammunition for your firearm. Place rim of first cartridge on top of follower (Figure 18-2) then push the cartridge down on the follower until the lips capture the round (Figure 18-3). Load successive rounds by pushing cartridge down on previously loaded cartridge. Use only clean, dry, original, high quality, commercially manufactured ammunition. Using reloaded ammunition may void warranty.

4. **POINT FIREARM IN A SAFE DIRECTION AND KEEP FINGER OFF TRIGGER.** Re-insert **LOADED** magazine into magazine well, located in bottom of firearm. Push firmly

enough on bottom of magazine to make sure it is properly seated.



Caution: Do not slam or forcefully jam magazine into magazine well.

5. Charge the firearm by firmly pulling the charging handle to the rear and releasing it. The bolt carrier group will thrust forward and load a cartridge into the chamber. Or depress bolt catch to release BCG forward.
6. Rotate the safety selector to “SAFE” (see pg 14) if not there already.
7. **The firearm is now loaded and ready to fire.**



Caution: Never load cartridge by hand directly into the chamber.

WARNING: Never touch the trigger when loading or unloading the firearm.



Figure 18-1



Figure 18-2



Figure 18-3

FIRING



Always wear eye and ear protection when using any firearm.

If you have never fired a firearm before, follow the sequence of operations shown here without ammunition or with snap caps.

Then load only **one** cartridge into the magazine for your first live ammunition firing.

1. **POINT FIREARM IN A SAFE DIRECTION WHILE KEEPING YOUR FINGER OFF OF THE TRIGGER.**
2. Load cartridge into chamber from magazine following the procedure described on page 18. Rotate safety selector to "SAFE" (see page 14) if not there already.
3. Grasp grip of firearm firmly. **(Place buttstock against shoulder.)**

CAUTION: THE FIREARM IS NOW READY TO FIRE. BE PREPARED FOR NOISE AND RECOIL WHEN FIREARM FIRES.

4. Aim firearm at target by aligning sights. Rotate safety selector to "Fire" (see page 14).



Safety and instruction manuals are available from Springfield, Inc.

Point firearm in a safe direction at all times.

5. Now lightly place finger on trigger, and slowly squeeze trigger to fire the firearm. Spent cartridge is expelled up and to the right.

NOTE: This is an auto loading firearm. It is immediately loaded and ready to fire again after each shot until all cartridges loaded in magazine have been fired. The firearm is able to fire both with and without the magazine in place.

6. Rifle will automatically be ready to fire again after each shot until all cartridges loaded in magazine have been fired.

REMOVING THE MAGAZINE DOES NOT UNLOAD THIS FIREARM NOR DOES IT ENGAGE A SAFETY. THIS FIREARM IS NOT UNLOADED UNTIL THE MAGAZINE IS REMOVED AND THE CHAMBER IS EMPTY.



WARNING: Loading the **SAINT** by manually inserting a round in the chamber is improper and could cause accidental discharge, possible damage to the firearm or personal injury. Always load the firearm using the magazine. When loading the firearm, always point the muzzle in a safe direction.

FIRING

POINT FIREARM IN SAFE DIRECTION WHILE KEEPING YOUR FINGER OFF OF THE TRIGGER.

7. When last cartridge has been fired, the bolt catch is automatically engaged and the bolt carrier group is locked open: (See Figure 20)
8. Put safety selector on "SAFE" (see page 14).
9. Press magazine release button to remove magazine.
10. From above right and rear, carefully inspect chamber to make sure it is empty.



CAUTION: Do not cover the ejection port with your hand when firing your rifle/pistol.

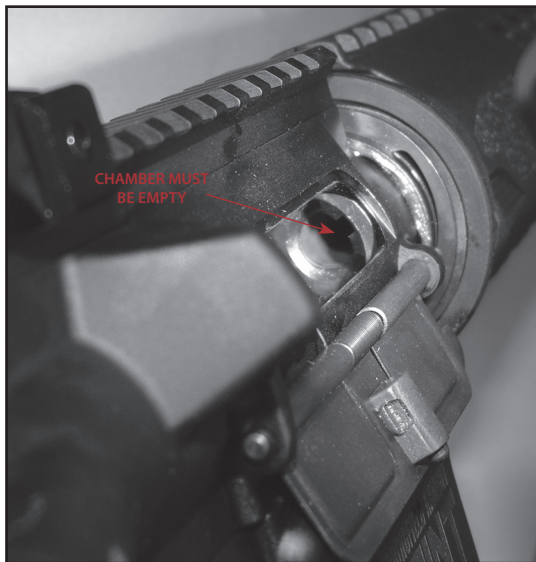



Figure 20



Firearm is not empty or unloaded until the magazine is removed and the chamber is empty. To properly clear a firearm, remove the magazine, then pull charging handle back and check the chamber.

UNLOADING

1. Rotate safety selector to "SAFE" position (see page 14).
2. While pointing the muzzle in a safe direction, remove the magazine by depressing the magazine release and pulling the magazine out (Figure 21-1).
3. With your finger off trigger fully retract charging handle, ejecting cartridge.
4. Release/lower charging handle.
5. Press lower position of bolt catch (Figure 21-2). Retract charging handle to lock back to rearward position.
6. Push charging handle in closed position.
7. Re-inspect chamber to insure firearm is unloaded. Insert chamber flag, retract charging handle and slowly lower. Push charging handle in closed position.

 **CAUTION:** Step 3 is a crucial part of the unloading process. Do not depend on the fact that no casing was ejected on clearing. There could still be a live round in the chamber for any number of reasons. Make certain that you inspect the chamber to make sure that it is clear.



WARNING

Never touch the trigger when loading or unloading the firearm.



Figure 21-1



Figure 21-2

MALFUNCTION WARNING!

If cartridge hangs up, jams or binds when being chambered from magazine into chamber, do not attempt to force it into the chamber by pushing.

DO NOT COVER THE EJECTION PORT WITH YOUR HANDS WHEN LOADING/UNLOADING YOUR FIREARM.

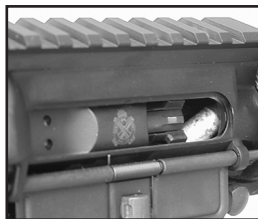
1. What to do:

- **Point firearm in a safe direction while keeping your finger off of the trigger.**
- Remove magazine.
- Pull back on charging handle and allow cartridge to fall from firearm.
- Do not cover the ejection port with your hands when loading / unloading your firearm.
- If cartridge does not fall free, pull charging handle back and lock it in the rear position.
- Carefully dislodge cartridge.
- If cartridge cannot be removed, lock bolt carrier back, carefully store your firearm and magazines and take it to a competent gunsmith or call Springfield Armory® customer service.

2. Most failures to feed or chamber a cartridge are the result of a damaged magazine, improper firearm handling or defective ammunition.

3. Whatever the cause, a jammed cartridge can be a dangerous situation.

If you have any questions concerning information in this manual, call Springfield's Consumer Safety Department at 800-680-6866 for assistance.



Always wear eye and ear protection when using any firearm.



Safety and instruction manuals are available from Springfield, Inc.



**Always have firearm pointed in a safe direction.
Failure to obey safety information may result in injury to you or others.**

TO ELIMINATE MALFUNCTIONS

- First try changing type/brand of ammunition and/or magazine.
- If changing to another type/brand of ammunition and/or magazine does not at once result in smooth feeding of cartridges from magazine to chamber, the following steps should be taken:
- Magazine should be removed first. Check chamber to be sure it and magazine well are clear of cartridges.
- Thoroughly clean magazine, paying particular attention to removing accumulated residue.
- Thoroughly clean breech mechanism of firearm. Use a bristle brush and solvent to remove residue and fouling from breech face, extractor, chamber and feed ramp. (See **Detailed Maintenance and Cleaning** section for detailed instruction).
- Check that magazine spring tension is adequate; the spring should hold the follower tightly against the lips of the magazine.
- Check that magazine lips are free of nicks and burrs and are not deformed.
- Remove excess oil and solvent from all cleaned components, load magazine and try firearm again.



WARNING An obstructed, cracked or damaged barrel should never be used and the firearm should be returned to Springfield for inspection.

FIELD STRIPPING & CLEANING

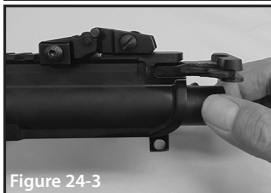
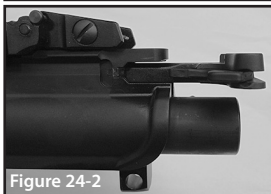
NOTE: FIELD STRIPPING PROCEDURES ON THE SAINT® ARE THE SAME REGARDLESS OF CALIBER.

Before performing any cleaning or maintenance, make sure the firearm is completely unloaded (this includes the magazine and chamber).

ALWAYS REMEMBER THE FIREARM IS ABLE TO FIRE WITH OR WITHOUT THE MAGAZINE IN PLACE.

1. **Always use proper eye protection when cleaning firearms.**
2. **POINT GUN IN SAFE DIRECTION WHILE KEEPING FINGER OFF THE TRIGGER.**
3. Remove magazine and unload firearm.
4. Fully retract the charging handle then release to completely close the bolt.
5. Rotate safety selector to "SAFE" position (See Page 14).
6. Depress the take down pin located just above and to the rear of the safety/selector on the left side of the receiver.
7. From the right side of the receiver pull the pin outward until the mechanical stop prevents further movement.
8. The lower receiver can now pivot downward and away from the upper receiver. Rotate the rifle/pistol until the upper and lower receivers are both at a 45 degree angle (Figure 24-1).
9. Unlatch and retract the charging handle approximately 1" exposing the rear of the bolt carrier (Figure 24-2). Grasp the rear of the carrier and pull it rearward until free of the receiver (Figure 24-3).

The rifle is now field stripped for routine cleaning.



FIELD STRIPPING & CLEANING

BOLT CARRIER GROUP (BCG) CAN BE EASILY DISASSEMBLED FOR MORE DETAILED CLEANING IF NEEDED.

10. Press the bolt into the carrier until it is fully seated (Figure 25-1).
11. Remove the firing pin retaining pin, the firing pin can now be withdrawn rearward from the carrier (Figure 25-2).
12. Remove the bolt cam pin by rotating the pin 90 degrees and remove. The bolt can now be removed from the front of the carrier (Figure 25-3).

NOTE: We do not advise extractor removal unless you are experiencing extractor issues.

13. If extractor removal is desired, use a suitable punch to press the extractor pin from the bolt. Maintain control of the extractor spring, extractor insert and O-ring (Figure 25-4).

BCG disassembly is now complete.

Clean all parts with a quality powder solvent, rinse, dry and inspect. Lightly lubricate the bolt, wipe away any excess lubricant.

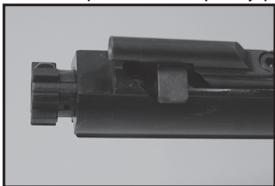


Figure 25-1

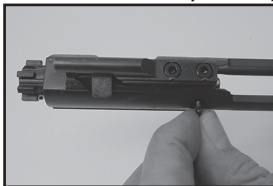


Figure 25-2

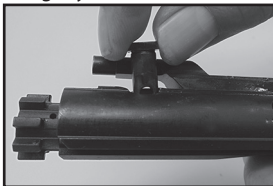


Figure 25-3

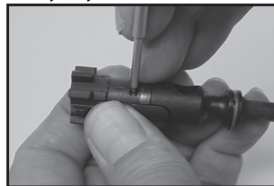


Figure 25-4



If you decide to disassemble your Springfield Armory® firearm, do so properly. Improper disassembly and/or assembly will create unsafe conditions that could result in injury or death, or a firearm that simply will not work. Don't take chances. Do not attempt to disassemble this or any other firearm until you have received training and instructions from a competent gunsmith.

FIELD STRIPPING & CLEANING

REASSEMBLY OF THE BOLT CARRIER GROUP (BCG)

14. Verify that the three bolt rings are installed so that the gaps **do not line up**, but are evenly spaced about 120 degrees (Figure 26-1).
 15. Insert the bolt into the carrier with the extractor located on the right side of the carrier (Figure 26-2).
 16. Insert the cam pin and rotate 90 degrees and reinstall the firing pin (Figure 26-3).
 17. Install the firing pin retaining pin from the left side of the carrier (Figure 26-4). Confirm that the firing pin is retained.
- BCG reassembly is now complete.



WARNING

Make certain to re-install the cam pin in the BCG. The firearm can fire without cam pin and this creates a catastrophic **EXTREMELY** hazardous condition, that could cause property damage, personal injury or death.

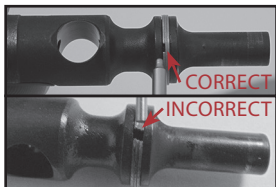


Figure 26-1



Figure 26-2

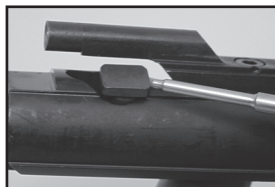


Figure 26-3

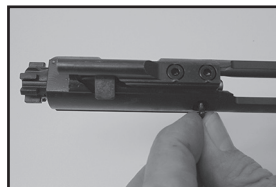


Figure 26-4



WARNING

If you decide to disassemble your Springfield Armory® firearm, do so properly. Improper disassembly and/or assembly will create unsafe conditions that could result in injury or death, or a firearm that simply will not work. Don't take chances. Do not attempt to disassemble this or any other firearm until you have received training and instructions from a competent gunsmith.

FIELD STRIPPING & CLEANING

18. Clean the barrel bore and chamber with a quality bore solvent following the manufacturer's instructions.
19. Use a quality powder solvent to clean the carrier way (tunnel) of the upper receiver and lightly lubricate.
It's not necessary or recommended to remove the trigger action components from the lower receiver to clean.
20. Brush or wipe away excessive fouling. Using a quality aerosol cleaning product is a simple method to clean the lower receiver. Follow the manufacturer's instructions.
21. Lightly oil all exposed metal surfaces of the BCG, upper receiver carrier way and trigger action components of the lower receiver. Wipe away any excessive lubricant.
22. Retract the charging handle about 3". Reinstall the BCG (the bolt must be fully forward in the carrier). Push the BCG fully forward, the rear of the carrier must be flush with the rear of the upper receiver. Close the receiver, press the take-down pin home. The rifle is now ready for service.



Make certain to re-install the cam pin in the BCG. The firearm can fire without cam pin and this creates a catastrophic **EXTREMELY** hazardous condition, that could cause property damage, personal injury or death.



If you decide to disassemble your Springfield Armory® firearm, do so properly. Improper disassembly and/or assembly will create unsafe conditions that could result in injury or death, or a firearm that simply will not work. Don't take chances. Do not attempt to disassemble this or any other firearm until you have received training and instructions from a competent gunsmith.

FIELD STRIPPING & CLEANING

AN ALTERNATE METHOD CAN BE USED TO COMPLETELY SEPARATE THE UPPER FROM THE LOWER RECEIVER.

1. **Always use proper eye protection when cleaning firearms.**
2. **POINT GUN IN SAFE DIRECTION WHILE KEEPING FINGER OFF THE TRIGGER.**
3. Remove magazine and unload firearm.
4. Fully retract the charging handle then release to completely close the bolt.
5. Rotate safety selector to "SAFE" position (See Page 14).
6. Depress the take down pin located just above and to the rear of the safety selector on the left side of the receiver (Figure 28-1).
7. Depress the pivot pin located just below the delta ring (Figure 28-1) on the left side of the receiver. From the right side of the receiver pull the pin outward until the mechanical stop prevents further movement (Figure 28-2).
8. The two receivers can now be separated.



Figure 28-1



Figure 28-2



If you decide to disassemble your Springfield Armory® firearm, do so properly. Improper disassembly and/or assembly will create unsafe conditions that could result in injury or death, or a firearm that simply will not work. Don't take chances. Do not attempt to disassemble this or any other firearm until you have received training and instructions from a competent gunsmith.

FIELD STRIPPING & CLEANING

HANDGUARD REMOVAL

NOTE: HANDGUARD REMOVAL IS NOT NECESSARY FOR ROUTINE CLEANING.

1. **POINT GUN IN SAFE DIRECTION WHILE KEEPING FINGER OFF THE TRIGGER.**
2. Remove magazine and unload firearm. Rotate the safety selector to the "SAFE" position.
3. Retract the delta ring which will allow removal of the upper or lower section of the handguard (Figure 29-1). Repeat procedure for the remaining handguard sections.



Figure 29-1

FREE FLOAT HANDGUARD REMOVAL

NOTE: HANDGUARD REMOVAL IS NOT NECESSARY FOR ROUTINE CLEANING.

SAINT® models with free float handguard use Springfield Armory®'s patent pending free float handguard system. The system consist of a unique barrel nut, handguard, two locking tabs and four 8/32 T-20 Torx screws.

1. **POINT GUN IN SAFE DIRECTION WHILE KEEPING FINGER OFF THE TRIGGER.**
2. Remove magazine and unload firearm. Rotate the safety selector to the "SAFE" position.
3. Remove the four T-20 Torx screws with the proper tool and remove the tab (Figure 29-2). The handguard can now be removed by sliding the handguard forward and off the barrel nut (Figure 29-3).

Reassembly is reverse of the above steps. Align top rail of receiver and handguard. Tighten tab screws to 40-45 in-lb.



Figure 29-2

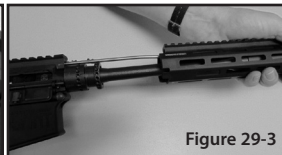


Figure 29-3



If you decide to disassemble your Springfield Armory® firearm, do so properly. Improper disassembly and/or assembly will create unsafe conditions that could result in injury or death, or a firearm that simply will not work. Don't take chances. Do not attempt to disassemble this or any other firearm until you have received training and instructions from a competent gunsmith.

FIELD STRIPPING & CLEANING

REMOVING THE BUFFER AND SPRING

1. **Routine cleaning does not usually require removal of the buffer and buffer spring.**
2. **POINT GUN IN SAFE DIRECTION WHILE KEEPING FINGER OFF THE TRIGGER.**
3. Remove magazine and unload firearm. Rotate the safety selector to the “SAFE” position.
4. Separate the upper and lower receivers as described on page 22.
5. Slightly depress the buffer (Figure 30-1) noting that it is under spring tension, depress the buffer retainer and allow the buffer and spring to be removed from the receiver extension (Figure 30-2).
6. Inspect and clean the buffer, spring and receiver extension bore as needed with powder solvent. Wipe dry and lightly lubricate the buffer and bore of tube. Wipe away any excess lube.

Field stripping and cleaning is now complete.

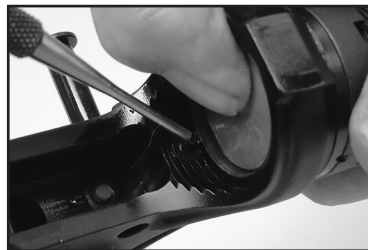


Figure 30-1



Figure 30-2



If you decide to disassemble your Springfield Armory® firearm, do so properly. Improper disassembly and/or assembly will create unsafe conditions that could result in injury or death, or a firearm that simply will not work. Don't take chances. Do not attempt to disassemble this or any other firearm until you have received training and instructions from a competent gunsmith.

REASSEMBLY

NOTE: REASSEMBLY PROCEDURES ON THE SAINT® ARE THE SAME REGARDLESS OF CALIBER.



Caution: Never allow live ammunition in the area while you are maintaining your firearms.

Reassembly is achieved by reversing the order of the disassembly steps. Some items to keep in mind during the reassembly are:

1. When reinstalling the buffer and buffer spring, push the buffer fully into the buffer tube, passing the buffer detent to ensure that it is fully captured by the detent.
2. **DO NOT FORGET THE CAM PIN.** The rifle may chamber a round and fire without the cam pin, but that shot could lead to catastrophic failure of the weapon.



WARNING

Make certain to re-install the cam pin in the BCG. The firearm can fire without cam pin and this creates a catastrophic **EXTREMELY** hazardous condition, that could cause property damage, personal injury or death.

DETAILED MAINTENANCE

Detailed maintenance should be performed every 2,000 rounds.

1. Check to make sure firearm is not loaded.
2. Field strip the firearm as detailed on page 22.
3. Scrub the bolt (including the extractor) with a nylon brush dipped in solvent. Pay particular attention to removing build up of any type in the extractor groove. Wipe away any remaining solvent with a rag or cloth.
4. Scrub the bolt carrier, firing pin and the interior of the upper receiver with a nylon brush dipped in cleaning solvent.
5. Clean the firing pin hole and firing pin cavity of the bolt with a pipe cleaner.
6. Wipe away any remaining solvent thoroughly with a rag.
7. Apply a moderate coat of lubricant to the cavity on the carrier into which the bolt is installed.

LUBRICATION POINTS

1. Bolt carrier body and cam pin, especially along the runners on the bottom of the carrier and the bosses on the rear. Place two drops of lubrication into cam pin slot.
2. Inside of the upper receiver.
3. Outside of the long, thin section of the charging handle.
4. Take down pins.

ACCU-TITE™ SYSTEM



Always wear eye and ear protection when using any firearm.

Your SAINT® rifle/pistol is equipped with an Accu-Tite™ system, a nylon tip tension screw located in the lower receiver. The Accu-Tite™ is designed to adjust the tension between the upper and lower receivers. Adjusting the tension controls unwanted movement or play between the upper and lower receivers to achieve the full accuracy potential of your firearm.

To adjust the Accu-Tite™ tension you first need to remove your pistol grip.

1. Using a 3/16 Allen wrench, unscrew the pistol grip screw located inside the pistol grip (Figure 33-1). Pull pistol grip away from the lower receiver. Note the orientation of the safety spring and safety plunger (Figure 33-2).

CAUTION: When the pistol grip screw is removed, the selector spring and selector plunger may fall free. These parts are the detent for the safety selector, be careful not to lose them.

2. The Accu-Tite™ tension screw is located on the bottom of the lower receiver.

NOTE: The Accu-Tite™ tension screw has been applied with thread locker at the factory.

Using 1/8 Allen Wrench, adjust the screw to your desired tension (Figure 33-3). Depending on how tight you set the screw, the take down pin may be difficult or impossible to move.

NOTE: The upper and lower receiver assemblies must be together to properly adjust the tension. Once you have set your desired tension, carefully reassemble your pistol grip.

CAUTION: Make sure you align the pistol grip screw properly. Misalignment could cause damage to your lower receiver.

CAUTION: Make sure you align the safety spring and safety plunger properly. These parts are the detent to your safety selector. Make sure safety selector operates properly before firing the firearm.



Figure 33-1



Figure 33-2

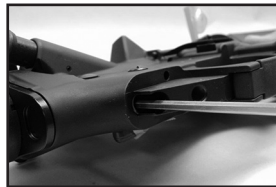


Figure 33-3

SAINT® ADJUSTABLE GAS BLOCK

Some SAINT® firearms are equipped with Springfield Armory's MultiMode adjustable gas block. The MultiMode gas block operates in 3 different modes **NOTE: Some models are only designed to be used with Modes 1 and 3. Mode 2 NOT recommended for sound suppressor usage:**

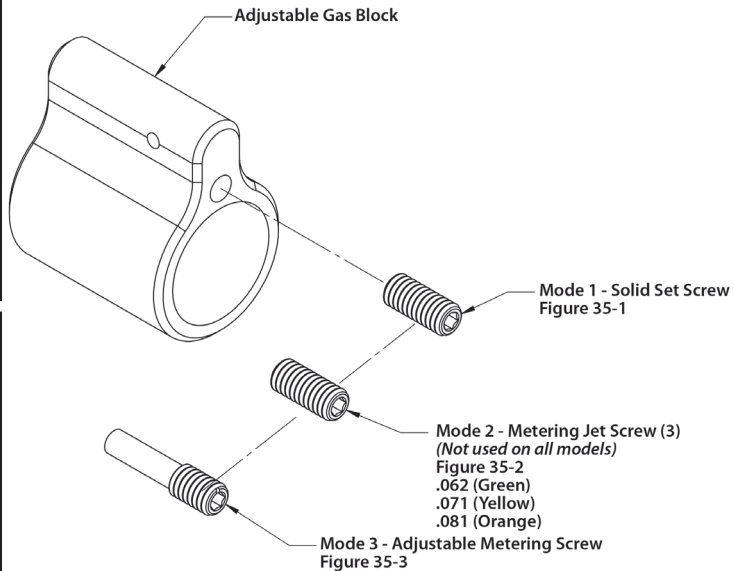
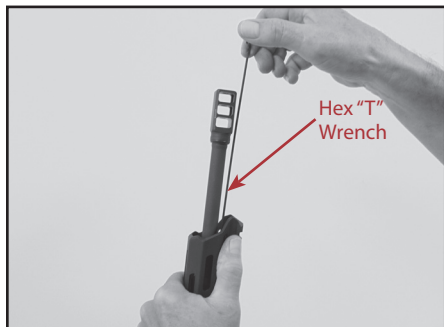
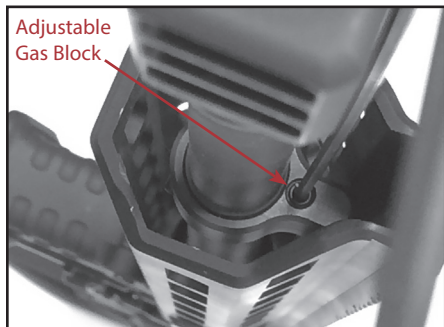
MODE 1 (Figure 35-1) a solid set screw, as configured from the factory, is non-adjustable and works just like any other standard gas block.

MODE 2 (Figure 35-2) is a system of three metering jet screws with various sized orifices to bleed off unnecessary gas pressure if firing full power NATO spec ammunition or any ammunition that operates at higher pressures than .223 Remington ammunition. Three different size metering jet screws are provided to regulate any additional gas and vent it from the front of the gas block. **CAUTION: When using this mode hot gases will expel forward from the gas block. DO NOT cover the metering jet screw orifice with any part of your body while firing.** With the supplied hex "T" wrench remove the factory installed 8-32 plug. Start out with the largest metering jet screw and go progressively smaller testing the function. If the ammunition you are using fails to function properly or will not consistently lock the BCG

to the rear on the last shot fired then change to the next smaller metering jet screw until normal function is achieved. If the BCG fails to lock on the last shot fired with the smallest metering jet screw, either reinstall the unvented plug or use mode 3 to adjust.

MODE 3 (Figure 35-3) uses an adjustable metering screw that is infinitely adjustable to regulate gas flow to the BCG. To adjust, use the supplied hex "T" handle wrench and remove the factory installed plug from the front of the gas block. Insert the needle valve until it bottoms out in the block. Unscrew ½ turn and load magazine with one round and fire. Rifle will more than likely not function at this setting. Load one round into magazine and unscrew an additional ½ turn and repeat. Continue this procedure until the rifle extracts, ejects, and locks the BCG to the rear. Open the valve an additional ¼ turn and the adjustment is complete.

Verify proper function with any mode chosen. If the metering jet screw or adjustable metering screw become lost or otherwise unavailable, a simple 8-32 set screw available at any hardware store can be installed and the gas block will work in mode one as a standard non-adjustable gas block.



SAINT TAKEDOWN BARREL SYSTEM (PANTHEON)

Some SAINT models are equipped with a SA Takedown System.

NOTE: If your SAINT model is equipped with a folding brace, folder must be in the unfold position to fire.

NOTE: Never allow the bolt carrier to slam forward with barrel removed as doing so can damage the mechanism.

DISASSEMBLE

POINT FIREARM IN A SAFE DIRECTION WHILE KEEPING YOUR FINGER OFF THE TRIGGER

Remove magazine and unload firearm (see page 21).

1. Grasp handguard and pull-down locking tab (Figure 36-1).
2. Rotate handguard 1/8 turn to the right, release tab, retract charging handle approximately one inch (or lock back the bolt carrier to the rear) (Figure 36-2) and remove barrel assembly by sliding forward and out of the upper receiver (Figure 36-3).



WARNING

DO NOT attempt to fire when barrel assembly is not properly aligned (Figure 36-4).



REASSEMBLY

1. Insert the gas tube into upper receiver and install the barrel extension into the upper receiver (Figure 37-1)
2. Press barrel assembly rearward to compress bolt carrier and then rotate the handguard to the left with enough force to align the rail on the handguard to the rail on the receiver (Figure 37-2).

NOTE: If these steps are difficult, retract the bolt carrier slightly.

Figure 37-1



Figure 37-2

SAINT® FOLDING BRACE

Some SAINT models are equipped with a Law Tactical folder.

WARNING: DO NOT ATTEMPT TO FIRE IN FOLDED POSITION!

To avoid accidental firing in the folded position, the **SAFETY** should **ALWAYS BE ENGAGED BEFORE FOLDING** the mechanism and should **REMAIN ENGAGED** until mechanism is unfolded (closed).

ALWAYS CLOSE THE LAW TACTICAL FOLDER (UNFOLD) BEFORE FIRING!

To Fold the Brace/Adaptor

WARNING: DO NOT ATTEMPT TO FIRE WHEN IN FOLDED POSITION!

Point firearm in a safe direction while keeping your finger off the trigger.

Make sure your safety selector is in the **SAFE** position.

Remove magazine and unloaded firearm. (see page 21)

To operate the folding brace, the bolt carrier group must be forward (closed).

Press the unlocking button (Figure 38-1) and fold the receiver extension to the left until it is parallel to the receiver (Figure 38-2).

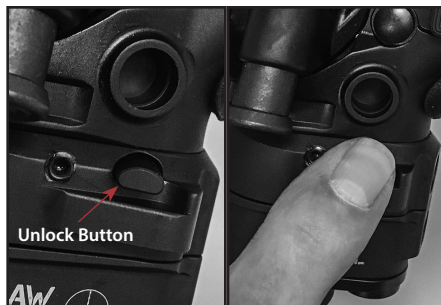


Figure 38-1



Figure 38-2

To Un-Fold the Brace

Point firearm in a safe direction while keeping your finger off the trigger.

To close (unfold), simply rotate the receiver extension back to the normal closed position, it will snap into the locking position (Figure 39-1).

WARNING: ALWAYS CLOSE THE LAW TACTICAL FOLDER (UNFOLD) BEFORE FIRING!



Figure 39-1

MAINTENANCE

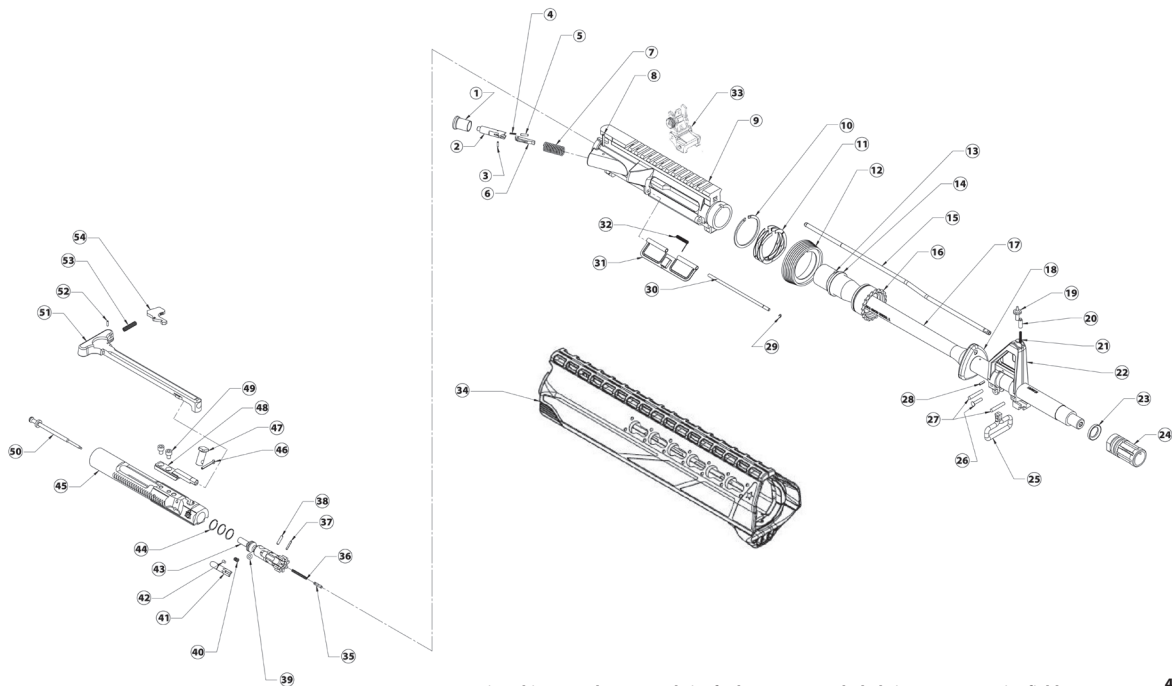
Hinge Tension: A 1/8 Allen Wrench can be used to increase hinge tension by tightening the Hinge Screw (10). Do not remove during installation or general maintenance.

O-rings: Regularly check the Bolt Carrier Extension O-rings for wear or damage. If any wear or damage is visible, the O-rings should be replaced. If the adapter is accidentally fired while folded, the O-rings should be replaced to prevent further damage to the adapter. O-rings are available from SA or Law Tactical.

Lubrication: Regularly lubricating the locking latch and lug is recommended. Cleaning and lubrication of the exterior housing is also recommended.

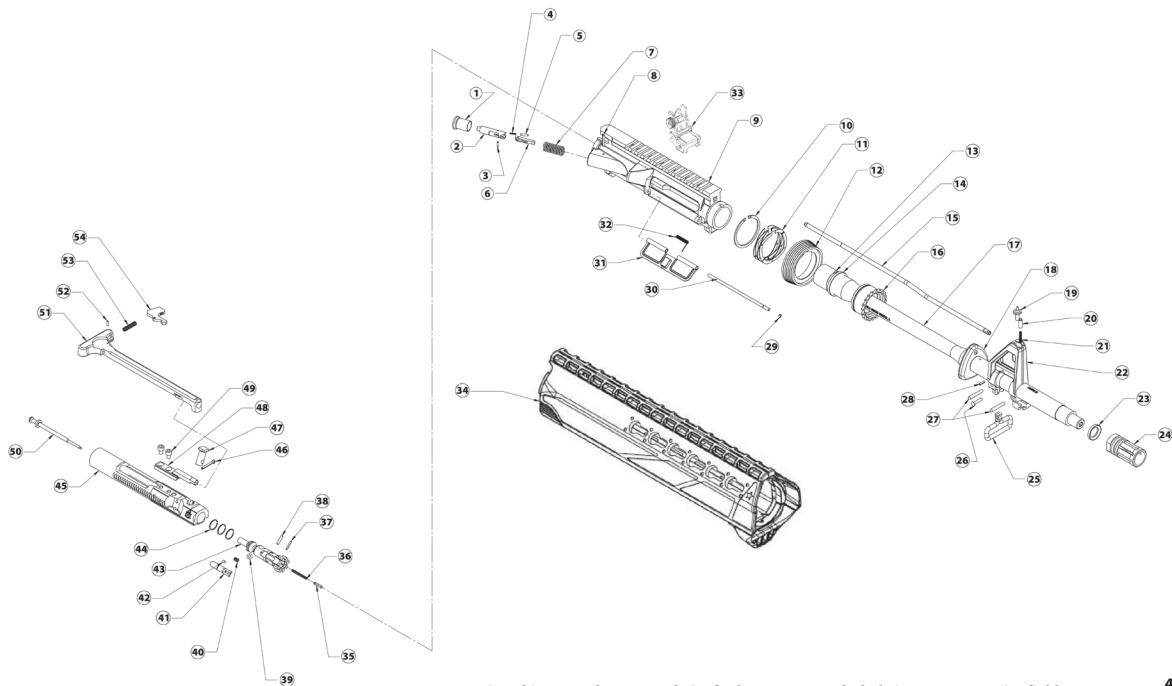
SAINT® UPPER RECEIVER PARTS LIST

1 Forward Assist Plunger Cap	19 Front Sight Post	37 Ejector Roll Pin
2 Forward Assist Plunger	20 Front Sight Detent	38 Extractor Pin
3 Forward Assist Plunger Pawl Spring Pin	21 Front Sight Detent Spring	39 Extractor O-Ring
4 Forward Assist Pawl Spring	22 Front Sight Base	40 Extractor Spring
5 Forward Assist Pawl Detent	23 Crush Washer	41 Extractor
6 Forward Assist Pawl	24 Flash Suppressor	42 Extractor Spring Insert
7 Forward Assist Spring	25 Front Sling Swivel	43 Bolt
8 Forward Assist Spring Pin	26 Front Sling Swivel Rivet	44 Bolt Ring
9 Upper Receiver	27 Front Sight Taper Pin	45 Bolt Carrier
10 Hand Guard Snap Ring	28 Gas Tube Roll Pin	46 Firing Pin Retaining Pin
11 Weld Spring	29 Ejection Port Cover Snap Ring	47 Cam Pin
12 Delta Ring	30 Ejection Port Cover Pin	48 Bolt Carrier Key
13 Barrel Extension Pin	31 Ejection Port Cover Assembly	49 Bolt Carrier Key Screw
14 Barrel Extension	32 Ejection Port Cover Spring	50 Firing Pin
15 Mid Length Gas Tube	33 Flip Up Rear Sight Assembly	51 Charging Handle
16 Barrel Nut	34 Handguard	52 Charging Handle Latch Roll Pin
17 Barrel	35 Ejector	53 Charging Handle Latch Spring
18 Handguard Cap Triangle	36 Ejector Spring	54 Charging Handle Latch



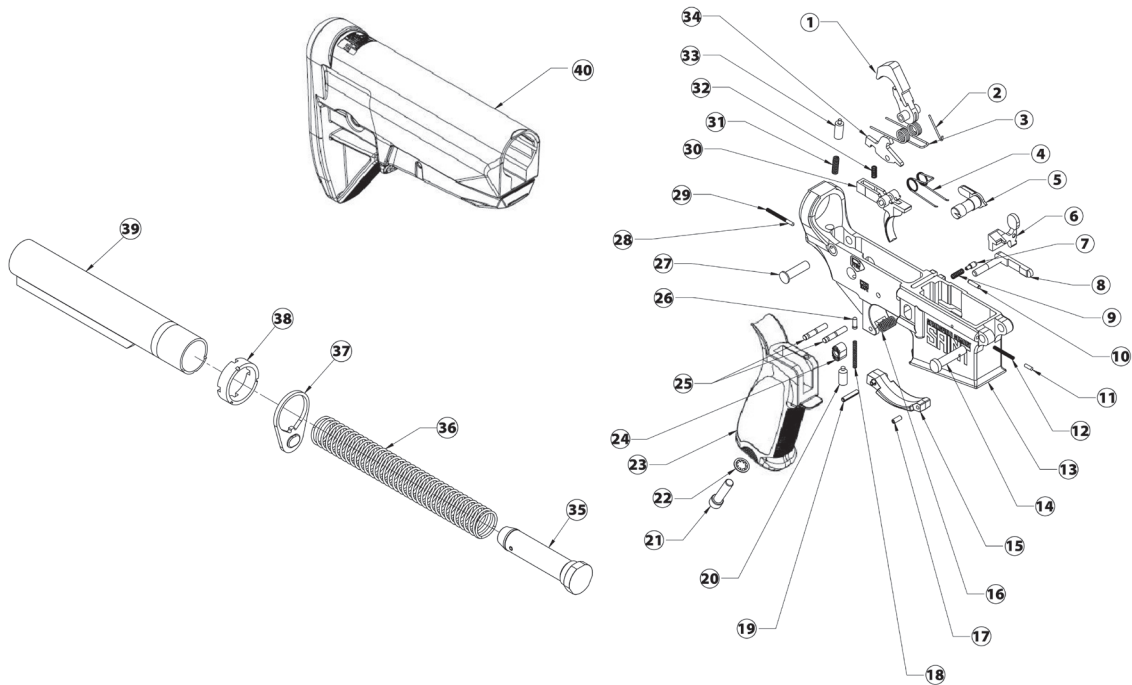
SAINT® UPPER RECEIVER WITH FREE FLOAT HANDGUARD PARTS LIST (5.56 & .308)

- | | | |
|---|---|---------------------------------|
| 1 Forward Assist Plunger Cap | 17 Flash Suppressor | 33 Bolt Extractor Spring |
| 2 Forward Assist Plunger | 18 Mid Length Gas Tube | 34 Bolt Extractor |
| 3 Forward Assist Plunger Pawl Spring Pin | 19 8-32 5/16 Flat Torx Screw | 35 Bolt Extractor Spring Insert |
| 4 Forward Assist Pawl Spring | 20 Handguard Anchoring Plate | 36 Bolt |
| 5 Forward Assist Pawl Detent | 21 Patent Pending AR Free Float Handguard | 37 Bolt Gas Ring |
| 6 Forward Assist Pawl | 22 Flip Up Front Sight Assembly | 38 Bolt Carrier |
| 7 Forward Assist Spring | 23 Flip Up Rear Sight Assembly | 39 Firing Pin |
| 8 Forward Assist Spring Pin | 24 Ejection Port Cover Spring | 40 Firing Pin Retaining Pin |
| 9 Upper Receiver | 25 Ejection Port Cover | 41 Cam Pin |
| 10 Barrel Extension Pin | 26 Ejection Port Cover Pin | 42 Bolt Carrier Key |
| 11 Barrel Extension | 27 Ejection Port Cover Snap Ring | 43 Bolt Carrier Key Screw |
| 12 Springfield Armory® Free Floating Handguard Barrel Nut | 28 Bolt Ejector | 44 Charging Handle |
| 13 Gas Tube Roll Pin | 29 Bolt Ejector Spring | 45 1911 Front Sight Roll Pin |
| 14 AR Low Profile Gas Block | 30 Bolt Ejector Roll Pin | 46 Charging Handle Latch Spring |
| 15 Front Sight Taper Pin | 31 Bolt Extractor Pin | 47 Charging Handle Latch |
| 16 Crush Washer | 32 AR Extractor O-Ring | |



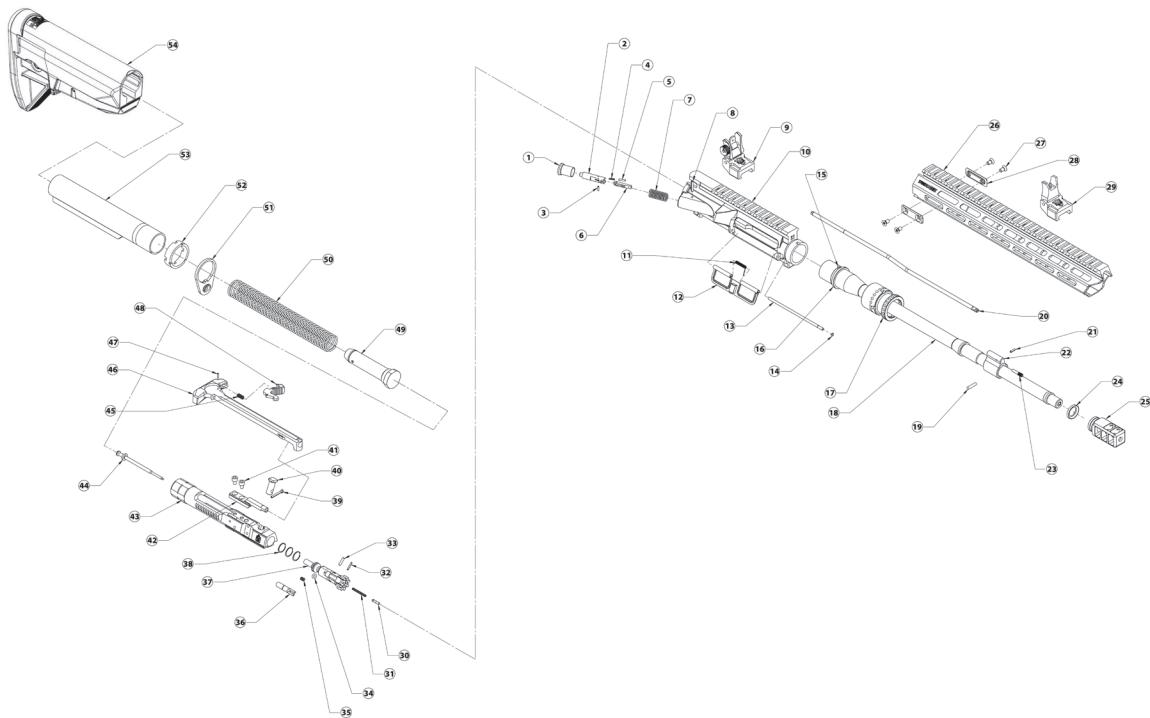
SAINT® LOWER RECEIVER PARTS LIST (5.56 & .308)

1 Hammer	15 Trigger Guard	29 Take-Down Detent Spring
2 Hammer Pin Spring	16 Magazine Catch Spring	30 Trigger
3 Hammer Spring	17 Trigger Guard Set Screw/Pin	31 Buffer Retainer Spring
4 Trigger Springs	18 Safety Selector Detent Spring	32 Disconnecter Spring
5 Safety Selector	19 Trigger Guard Pivot Roll Pin	33 Buffer Retainer
6 Bolt Catch	20 Accu-Tite™ Tension Screw	34 Disconnecter
7 Bolt Catch Plunger	21 Pistol Grip Screw	35 "H" Buffer Assembly
8 Magazine Catch	22 Pistol Grip Screw Lock Washer	36 Buffer Spring
9 Bolt Catch Plunger Spring	23 Pistol Grip	37 Receiver End Plate
10 Bolt Catch Pin	24 Magazine Catch Button	38 Receiver, Extension Castle Nut
11 Take-Down Detent	25 Hammer & Trigger Pin	39 Receiver Extension Tube
12 Take-Down Detent Spring	26 Safety Detent	40 Buttstock Assembly
13 Lower Receiver	27 Take-Down Pin	
14 Pivot Pin	28 Take-Down Detent	



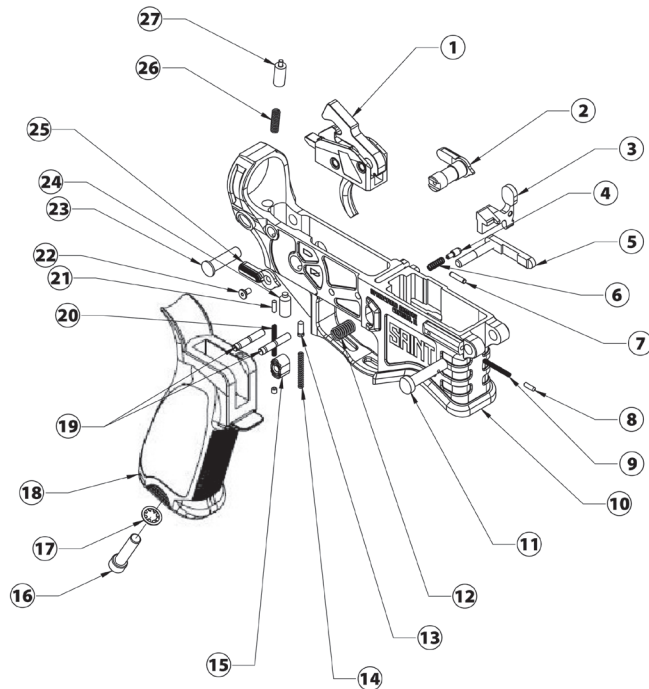
SAINT® EDGE UPPER RECEIVER PARTS LIST

- | | | |
|---|--|-----------------------------------|
| 1 Plunger Cap | 19 Gas Block Taper Pin | 37 Bolt |
| 2 Forward Assist Plunger | 20 Mid-Length Gas Tube | 38 Bolt Gas Ring |
| 3 Pawl Spring Pin | 21 Gas Tube Roll Pin | 39 Firing Pin Retaining Pin |
| 4 Pawl Spring | 22 AR Low Profile Adjustable Gas Block | 40 Cam Pin |
| 5 Pawl Detent | 23 Gas Block Adjustable Screw | 41 Bolt Carrier Key Screw |
| 6 Forward Assist Pawl | 24 Crush Washer | 42 Bolt Carrier Key |
| 7 Forward Assist Spring | 25 Lightweight Square Compensator | 43 Bolt Carrier |
| 8 Forward Assist Spring Pin | 26 EDGE Free Float Handguard | 44 Firing Pin |
| 9 Flip Up Rear Sight Assembly | 27 8-32 5/16 Flat Torx Screw (4) | 45 Charging Handle Latch Spring |
| 10 Upper Receiver | 28 Handguard Anchoring Plate (2) | 46 SA Charging Handle |
| 11 Ejection Port Cover Spring | 29 Flip Up Front Sight Assembly | 47 1911 Front Sight Roll Pin |
| 12 Ejection Port Cover Assembly | 30 Bolt Ejector | 48 SA Charging Handle Latch |
| 13 Ejection Port Cover Pin | 31 Bolt Ejector Spring | 49 Buffer Assembly H Style |
| 14 Ejection Port Cover Snap Ring | 32 Bolt Ejector Roll Pin | 50 Buffer Spring |
| 15 Barrel Extension Pin | 33 Bolt Extractor Pin | 51 Receiver End Plate For QD Stud |
| 16 Barrel Extension, M4 | 34 AR Extractor O-Ring | 52 Receiver Extension Castle Nut |
| 17 Springfield Armory Free Float Handguard Barrel Nut | 35 Bolt Extractor Spring | 53 Receiver Extension Tube |
| 18 SA AR15 Barrel, 16" W/ Extension | 36 Bolt Extractor | 54 Butt Stock |



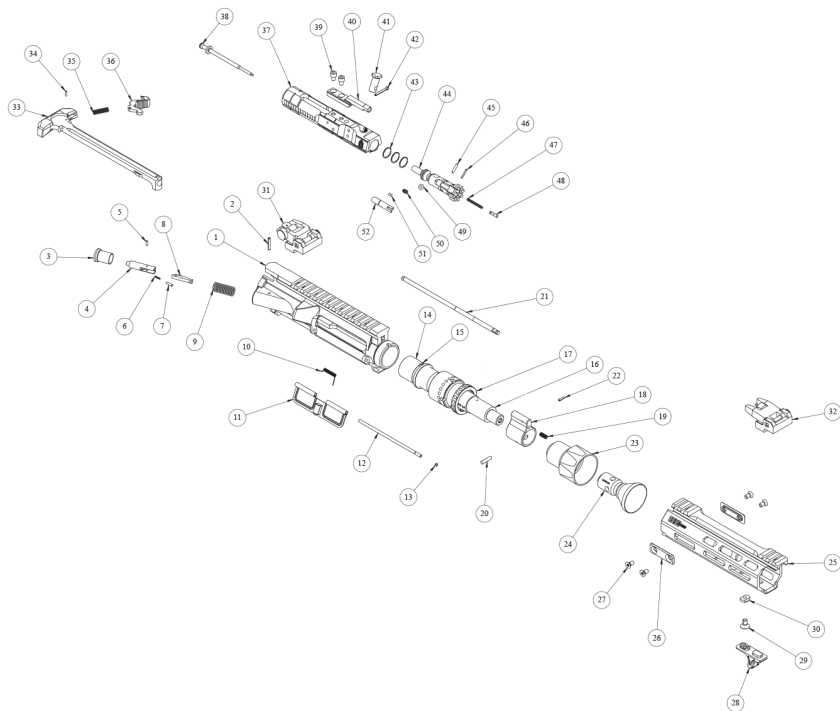
SAINT® EDGE LOWER RECEIVER PARTS LIST

- | | | | |
|----|-------------------------------|----|-------------------------------|
| 1 | SA Modular Trigger System | 15 | Magazine Catch Button |
| 2 | LT Ambi Safety Select Lever | 16 | Pistol Grip Screw |
| 3 | Bolt Catch | 17 | Pistol Grip Screw Lock Washer |
| 4 | Bolt Catch Plunger | 18 | Pistol Grip Mod 3 |
| 5 | Magazine Catch | 19 | Hammer And Trigger Pin |
| 6 | Bolt Catch Plunger Spring | 20 | Takedown Detent Spring |
| 7 | Bolt Catch Pin | 21 | Takedown Detent |
| 8 | Takedown Detent | 22 | Ambi Safety Selector Screw |
| 9 | Takedown Detent Spring | 23 | Takedown Pin |
| 10 | Lower Receiver | 24 | Nylon Tip Tension Set Screw |
| 11 | Pivot Pin | 25 | RT Ambi Safety Select Lever |
| 12 | Magazine Catch Spring | 26 | Buffer Retainer Spring |
| 13 | Lower Receiver | 27 | Buffer Retainer |
| 14 | Safety Selector Detent Spring | | |



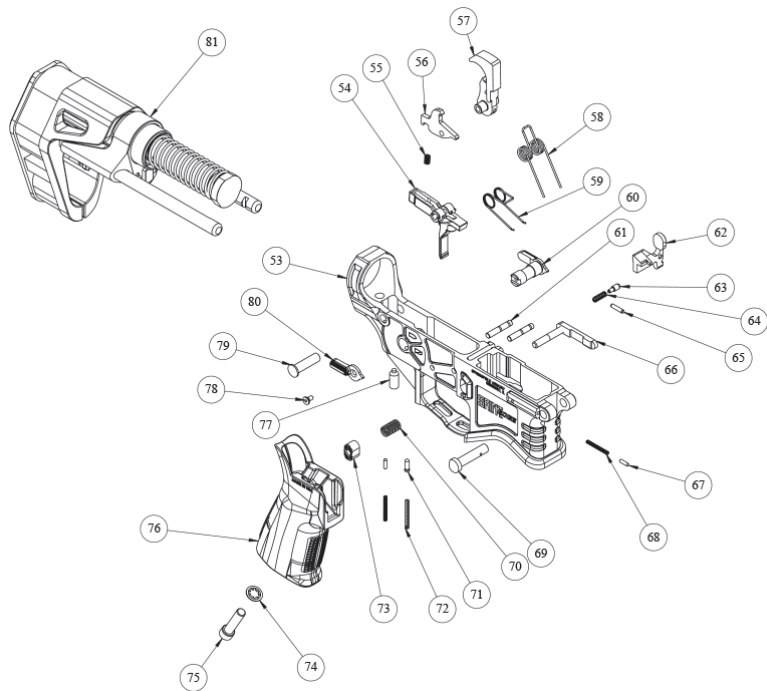
SAINT® EDGE PDW UPPER RECEIVER PARTS LIST

- | | | |
|-------------------------------------|---|------------------------------------|
| 1 Upper Receiver | 19 Solid Jet Set Screw | 37 PDW Bolt Carrier Group Assembly |
| 2 Forward Assist Spring pin | 20 Gas Block Taper Pin | 38 Firing Pin |
| 3 Plunger Cap | 21 PDW Gas Tube | 39 Bolt Carrier Key Screw |
| 4 Forward Assist Plunger | 22 Gas Tube Roll Pin | 40 Bolt Carrier Key |
| 5 Pawl Spring Pin | 23 SA .5 Muzzle Brake Shroud | 41 Cam Pin |
| 6 Pawl Spring | 24 SA .5 Muzzle Brake Cone | 42 Firing Pin Retaining Pin |
| 7 Pawl Detent | 25 SAINT Edge PDW Handguard | 43 Bolt Gas Ring |
| 8 Forward Assist Pawl | 26 Handguard Anchoring Plate | 44 Bolt |
| 9 Forward Assist Spring | 27 8 - 32 5/16 Flat Torx Screw | 45 Bolt Extractor Pin |
| 10 Ejection Port Cover Spring | 28 SAINT Edge Hand Stop | 46 Bolt Ejector Roll Pin |
| 11 Ejection Port Cover Assembly | 29 Hand Stop Screw, .375 | 47 Bolt Ejector Spring |
| 12 Ejection Port Cover Pin | 30 M-Lok T Nut | 48 Bolt Ejector |
| 13 Ejection Port Cover Snap Ring | 31 Spring Loaded Flip Up Rear, Leapers | 49 AR Extractor O-Ring |
| 14 Barrel Extension, M4 | 32 Spring Loaded Flip Up Front, Leapers | 50 Bolt Extractor Spring |
| 15 Barrel Extension Pin | 33 Charging Handle | 51 Bolt Extractor Spring Insert |
| 16 AR 5.5 LE 5.56 Edge Barrel | 34 1/16 x 1/4 Roll Pin | 52 Bolt Extractor |
| 17 SA FFH Barrel Nut | 35 AR Charging Handle Spring | |
| 18 AR Low Profile Adj Gas Block 750 | 36 Edge Charging Handle Latch | |



SAINT® EDGE PDW LOWER RECEIVER PARTS LIST

53	Lower Billet Receiver w/ No QD	63	Bolt Catch Plunger	73	Magazine Catch Button
54	Straight Trigger	64	Bolt Catch Plunger Spring	74	Pistol Grip Screw Lock Washer
55	Disconnecter Spring	65	Bolt Catch Pin	75	Pistol Grip Screw
56	Disconnecter	66	Magazine Catch	76	Pistol Grip CQG Reptilia
57	Hammer	67	Takedown Detent	77	Nylon Tip Tension Set Screw
58	Hammer Spring	68	Takedown Detent Spring	78	Ambi Safety Selector Screw
59	Trigger Spring	69	Pivot Pin	79	Takedown Pin
60	Left Side Ambi Safety	70	Magazine Catch Spring	80	RT Ambi Safety Select Lever
61	Hammer & Trigger Pin	71	Safety Selector Detent	81	Maxim SCW PDW Pistol Brace
62	Bolt Catch	72	Safety Selector Detent Spring		



SIGHT ADJUSTMENT

Your SAINT® rifle is equipped with adjustable sights. The rear sight adjusts the bullet impact horizontally (windage) and the front sight changes bullet impact vertically (elevation).

The rear sight has an adjustment knob on the right side of the sight (Figure 54-1). Turning the knob “clockwise” moves the bullet impact to the right. Counter clockwise moves the impact to the left. As the knob is rotated you will hear and feel distinctive “clicks”. Each click moves the bullet impact 1/2” at 100 yards.

There are two apertures on the rear sight. Flip the aperture up or down to change (Figure 54-2). The small aperture is for normal shooting, the large aperture is for fast close quarter’s target acquisition.

The front sight is adjusted by turning the sight post. Clockwise rotation raises the bullet impact and counter rotation lowers the impact. The tip of a bullet can be used (or sight adjustment tool) to press the detent and rotate the sight post (Figure 54-3). Each 1/4 turn of the sight post moves the bullet impact 2” at 100 yards.



Figure 54-1

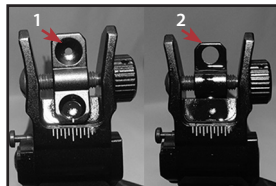


Figure 54-2



Figure 54-3

CABLE LOCK

- Step 1 - Point gun in safe direction while keeping your finger off the trigger.
- Step 2 - Press magazine release and remove magazine.
- Step 3 - Pull charging handle fully to the rear and lock open.
- Step 4 - Check to see that no cartridge is in the chamber.
- Step 5 - Insert cable through the ejection port and out magazine well.
- Step 6 - Lock cable into cable lock.
- Step 7 - Grasp charging handle and ease forward.



CAUTION: GUNS SHOULD ALWAYS BE LOCKED AND STORED IN COMPLETE COMPLIANCE WITH ALL APPLICABLE LAWS AND REGULATIONS.

Store key separately away from lock and out of reach of children. Springfield Armory® firearm boxes are also designed for an exterior lock. (Not Included)

This cable lock is supplied as an aid to your security measures.

SPRINGFIELD ARMORY® LIMITED WARRANTY

SPRINGFIELD ARMORY® LIMITED WARRANTY

This Limited Warranty is issued by Springfield, Inc., d/b/a Springfield Armory, an Illinois corporation ("Springfield" or "we" or "us" or "our") to "You" the original retail purchaser (also "YOUR") of a Springfield product (the "Product"). This Limited Warranty gives You specific legal rights, and You may also have other rights which vary from state to state.

WHO AND WHAT IS COVERED BY THIS WARRANTY?

Springfield, Inc. warrants to You, the original retail purchaser of the Product, that the Product You purchased will be free of defects in workmanship or material, subject to the terms of this document.

HOW LONG WILL THIS WARRANTY LAST?

This Warranty will be in effect during the time that YOU, the original retail purchaser, own the product. Proof of original purchase required.

WHAT DO YOU HAVE TO DO FOR WARRANTY SERVICE?

You must take 3 steps to get warranty service. Notify us by phone, email, fax, or mail. If You discover a defect in material or workmanship, You must notify us by telephone, email, fax or mail at once of the Warranty Service Contact Points. Warranty Service Contact Points:

Telephone: 800-680-6866

Email: warranty@springfieldwarranty.com

Fax: 309-944-3676

Mail: Springfield Armory

420 West Main Street

Geneseo, Illinois 61254

Attn: Warranty Service

Write a brief description of the defect. Please write down a brief description of the defect and how YOU experienced or discovered the defect. Follow the return instructions you receive from Springfield. Once we receive Your notification for warranty notice at one of our Warranty Service Contact Points, we will provide You with a shipping coupon (so that we can pay for the shipping) and instructions on how to return Your Product for service. You must follow the shipping instructions once You receive them.

WHAT WILL SPRINGFIELD DO IF YOU DISCOVER A DEFECT?

If, during YOUR ownership of the Product, one or more parts of the Product fail due to defects in materials or workmanship, Springfield will provide, free of charge, a new, repaired or reconditioned (decided at our discretion) Product. That new, repaired or reconditioned Product will be warranted for the remainder of YOUR ownership of the Product under these terms and conditions.

WHAT IS NOT COVERED BY THIS LIMITED WARRANTY?

This Limited Warranty does not cover any damage or condition determined by Springfield to be caused by: unauthorized repairs, disassembly, adjustments or modifications, carelessness, negligence, misuse, or unsafe handling, normal wear and tear, failure to properly or reasonably store, use, or maintain the product, hand-loaded, reloaded, remanufactured, or defective ammunition.



The SAINT®, like all firearms, is a dangerous weapon if not handled properly.

LIMITATION OF LIABILITY AND DISCLAIMERS

This limited warranty is provided in lieu of any and all express warranties. All implied warranties, including implied warranties of merchantability, non-infringement and fitness for a particular purpose, are limited in duration to the duration of the warranty period (the original purchaser's (your) ownership of the product) and no warranties, whether express or implied, will apply after such period.

Some states do not allow limitations on the duration of an implied warranty, so the above limitation may not apply to you. Springfield's responsibility for malfunctions and defects in the product is limited to the terms set forth in this limited warranty. The preceding limited warranty constitutes Springfield's only obligation to you and represents your exclusive remedy against Springfield. In no event will Springfield be liable for incidental, special or consequential damages, regardless of whether your claims are based on breach of contract, tort (including negligence and strict liability) or other theories, including, without limitation, any liability for economic loss, bodily injury, property damage or for any damage that may result from your use or ownership of the product, whether foreseeable or not. Some states do not allow the exclusion or limitation of incidental or consequential damages or certain other exclusions contained in warranties, so the above limitations or exclusions may not apply to you. The limitations set forth in this limited warranty shall not apply to the extent that they are prohibited by law.

No person or entity is authorized to give any other warranty or to assume any other obligation on behalf of Springfield. Any provision of this Limited Warranty prohibited or unenforceable in any jurisdiction shall be ineffective only to the extent of such prohibition and shall not invalidate any of the remaining provisions of this Limited Warranty.

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KEEP THIS CARD FOR YOUR RECORDS

Serial Number _____

Date Of Purchase _____

Place Of Purchase _____



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And receive a coupon for specific discounted items on our webstore.
Magazines, shirts, hats, range bags and much more.

NOTES:

[illegible]

NOTES:

This image shows a blank sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

SPRINGFIELD ARMORY®

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Safety and instruction manuals are available from
Springfield, Inc.



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Revised 4/22/20

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